

## 4 Flute - Variable Index



AICrNX Coated-Plain Shank

### Variable Index, 4-Flute, Square & Corner Radius, Metric, 38° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Corner Radius	Shank ø	AICrNX Coated Part #
3MM	.1181	9	38	—	3	<a href="#">REX4500</a>
3MM	.1181	12	38	—	3	<a href="#">REX4505</a>
3MM	.1181	12	38	.3	3	<a href="#">REX4506</a>
3MM	.1181	12	57	—	6	<a href="#">REX4507</a>
3MM	.1181	12	57	.3	6	<a href="#">REX4508</a>
6MM	.2362	13	57	—	6	<a href="#">REX4525</a>
6MM	.2362	13	57	.3	6	<a href="#">REX4527</a>
6MM	.2362	13	57	.5	6	<a href="#">REX4528</a>
6MM	.2362	25	75	—	6	<a href="#">REX4535</a>
6MM	.2362	25	75	.3	6	<a href="#">REX4537</a>
8MM	.3150	19	63	—	8	<a href="#">REX4543</a>
8MM	.3150	19	63	.5	8	<a href="#">REX4545</a>
8MM	.3150	32	75	—	8	<a href="#">REX4547</a>
8MM	.3150	32	75	.5	8	<a href="#">REX4549</a>
10MM	.3937	22	72	—	10	<a href="#">REX4554</a>
10MM	.3937	22	72	.5	10	<a href="#">REX4556</a>
10MM	.3937	22	72	1	10	<a href="#">REX4558</a>
10MM	.3937	40	88	—	10	<a href="#">REX4560</a>
10MM	.3937	40	88	.5	10	<a href="#">REX4562</a>
12MM	.4724	26	83	—	12	<a href="#">REX4567</a>
12MM	.4724	26	83	.5	12	<a href="#">REX4569</a>
12MM	.4724	26	83	1	12	<a href="#">REX4571</a>
12MM	.4724	50	100	—	12	<a href="#">REX4573</a>
12MM	.4724	50	100	.5	12	<a href="#">REX4575</a>
12MM	.4724	75	150	—	12	<a href="#">REX4577</a>
12MM	.4724	75	150	.5	12	<a href="#">REX4579</a>
14MM	.5512	32	83	—	14	<a href="#">REX4581</a>
14MM	.5512	32	83	1	14	<a href="#">REX4584</a>
16MM	.6299	34	92	—	16	<a href="#">REX4586</a>
16MM	.6299	34	92	.5	16	<a href="#">REX4588</a>
16MM	.6299	34	92	1	16	<a href="#">REX4590</a>
16MM	.6299	55	110	—	16	<a href="#">REX4592</a>
16MM	.6299	55	110	.5	16	<a href="#">REX4594</a>
16MM	.6299	75	150	—	16	<a href="#">REX4596</a>
16MM	.6299	75	150	.5	16	<a href="#">REX4598</a>

NOTE: Square Tools will not cut a true square corner due to an edge prep which strengthens the cutting edge.



Speeds & Feeds pages 194 & 195.

Tolerances	Diameter	Shank	Radius
Metric	+0.000, -0.050	h6	+0.038, -0.038

For detailed tolerance information, see page 200.